

Tooling line E

For :

EB45CNC3

EB76CNC3

GB90NC6

GB90CNC6



Bend die

EBDyyy,yRzzz

E : Tooling line E
BD : Bend Die
yyy,y : Tube outside diameter in mm
R : centerline Radius
zzz : Radius in mm
Ex : EBD50R100
Type E Bend Die Od 50mm radius 100mm



Clamp die

ECDyyy,y

E : Tooling line E
CD : Clamp die
yyy,y : Tube outside diameter in mm
Ex : ECD38,1
Type E clamp die Od 38,1mm



Pressure die

EPD#yyy,yLzzzz

E : Tooling line E
PD : Pressure die
: V in steel, P in plastic
yyy,y : Tube outside diameter in mm
L : Length
zzzz : Pressure die length in mm
Ex : EPDV76,2L220
Type E pressure die in steel Od 76,2mm Length 220mm



Wipper die

EWDWyyy,yRzzz

E : Tooling line E
WD : Wiper Die
W : In bronze
yyy,y : Tube outside diameter in mm
R : centerline Radius
zzz : Radius in mm
Ex : EWDW50,8R102
Type E Wipper Die in bronze Od 50,8mm radius 102mm



Mandrels

See mandrels tables

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Collet

ECOMxxDyyy,y

E : Tooling line E
CO : Collet
M : Metric thread
xx : 72 or 82
D : Outside diameter
yyy,y : Tube outside diameter in mm
Ex : ECOM72D22
Type E Collet M72 Od 22mm

Mandrels rods